1.0 Purpose

Sometime after a while using D6 3D Printer there is a message appears on the screen: X or Y switch broken or Stopped temp sensor. For this matter after check all the connections between board and cables there is only one possibility you need to check.

2.0 Scope

This document covers Duplicator 6

3.0 required tools:

3.1. Soldering gun
3.2. Soldering wire

4. bypass the 24volt relay:

You need to solder and make a bridge between two spots of the back of D6 controller board to bypass the relay as you see in the picture below: